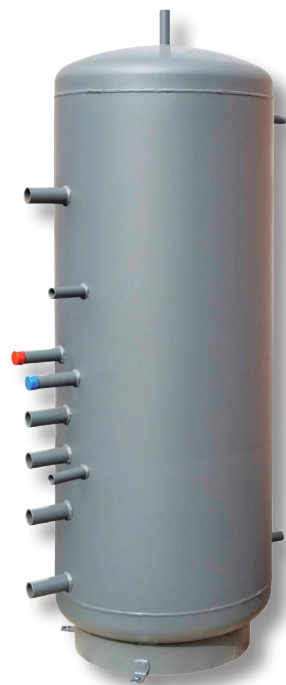


# Regulus

[www.regulus.eu](http://www.regulus.eu)



HSK 350 K P-B

Installation and Operation Manual  
**THERMAL STORE**  
with stainless-steel DHW heat exchanger  
**HSK 350 K P-B**

**EN**

**HSK 350 K P-B**

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## **1 - Description**

The HSK 350 K P-B Combination Thermal Store with an integrated stainless-steel heat exchanger and a tight separating metal plate is intended for storing heat and heating of domestic hot water. Thanks to the modified construction and the tight separating plate, it is sufficient to use only one zone valve for switching between heating the upper and lower part of the tank. The tank is suitable for installations with heat pumps and a RegulusBOX indoor unit.

### **1.1 - Models**

One model of 340 l total volume with stainless-steel DHW heat exchanger.

### **1.2 - Tank protection**

The thermal store has no inner surface finish, the outer surface is painted in gray. The DHW heat exchanger is made of stainless steel.

### **1.3 - Thermal insulation**

Thermal insulation is available as a separate item. For easier handling, the insulation shall not be fitted on the tank until it reaches its definite place of installation. The insulation is made of fleece, 100 mm thick, with a hard polystyrene surface.

### **1.4 - Packaging**

Thermal stores are delivered standing, each screwed to its pallet, packed in bubble wrap

**It is forbidden to transport and/or store the thermal stores in a horizontal position.**

## **2 - General Information**

This Manual is an integral and important part of the product and must be handed over to the User. Read carefully the instructions in this Manual as they contain important information concerning safety, installation, operation and maintenance. Keep this Manual for later reference.

This appliance is designed to accumulate thermal energy and distribute it subsequently. It must be connected to a heating system and heat sources. This appliance is suitable for continuous heating of domestic hot water.

Using the thermal store for other purposes than above described is forbidden and the manufacturer accepts no responsibility for damage caused by improper or wrong use or filling procedure.

The appliance shall be installed by a qualified person according to valid rules, otherwise the warranty becomes null and void.

### 3 - Technical Data and Dimensions of HSK 350 K P-B Thermal Store



Main Features	
Application	Combination thermal store with integrated stainless-steel heat exchanger and a tight separating metal sheet is intended for heat accumulation and DHW heating. Thanks to its modified design and the tight separating metal sheet, just one zone valve is sufficient for switching between heating the upper and lower tank sections. The tank is suitable for installations with heat pumps and RegulusBOX indoor unit. The tank insulation is not included in supply and shall be ordered separately, see the code below.
Working fluid	water; water/glycol mixture (max. 1:1) or water-glycerine mixture (max. 2:1) (tank); water (heat exchanger)
Tank Code	<b>18628</b>
Insulation Code	<b>18837</b>

Energy Efficiency Data (as per EC Regulation No. 812/2013)	
Energy Efficiency Class	C
Standing loss	74 W
Storage volume	340 l

Technical Data	
Total tank volume	340 l
Fluid volume in tank	319 l
DHW heat exchanger volume	21 l
DHW heat exchanger surface area	6 m <sup>2</sup>
Max. temperature in tank	95 °C
Max. temperature in DHW heat exchanger	95 °C
Max. pressure in tank	4 bar
Max. pressure in DHW heat exchanger	10 bar
Tank diameter	550 mm
Tank diameter with insulation	750 mm
Tank overall height	1655 mm
Tank perimeter insulation thickness	100 mm
Bottom insulation thickness	50 mm
Top insulation thickness	120 mm
Tipping height	1740 mm
Empty weight without insulation	82 kg

Materials	
Tank material	S235JR
DHW heat exchanger material	AISI 316L
Tank insulation material	fleece and polystyrene
Outer surface of the insulation	rigid polystyrene

Volume of supplied DHW (heated from 10°C to 40°C)									
Heated volume	entire			entire			above separating metal plate		
Backup heating	10 kW			none			10 kW		
Flow rate [l/min]	8	12	20	8	12	20	8	12	20
Temperature in tank	60 °C			60 °C			60 °C		
Hot water volume [l]	287	261	218	229	211	174	273	248	210
Temperature in tank	50 °C			50 °C			50 °C		
Hot water volume [l]	207	165	132	165	135	111	197	159	127

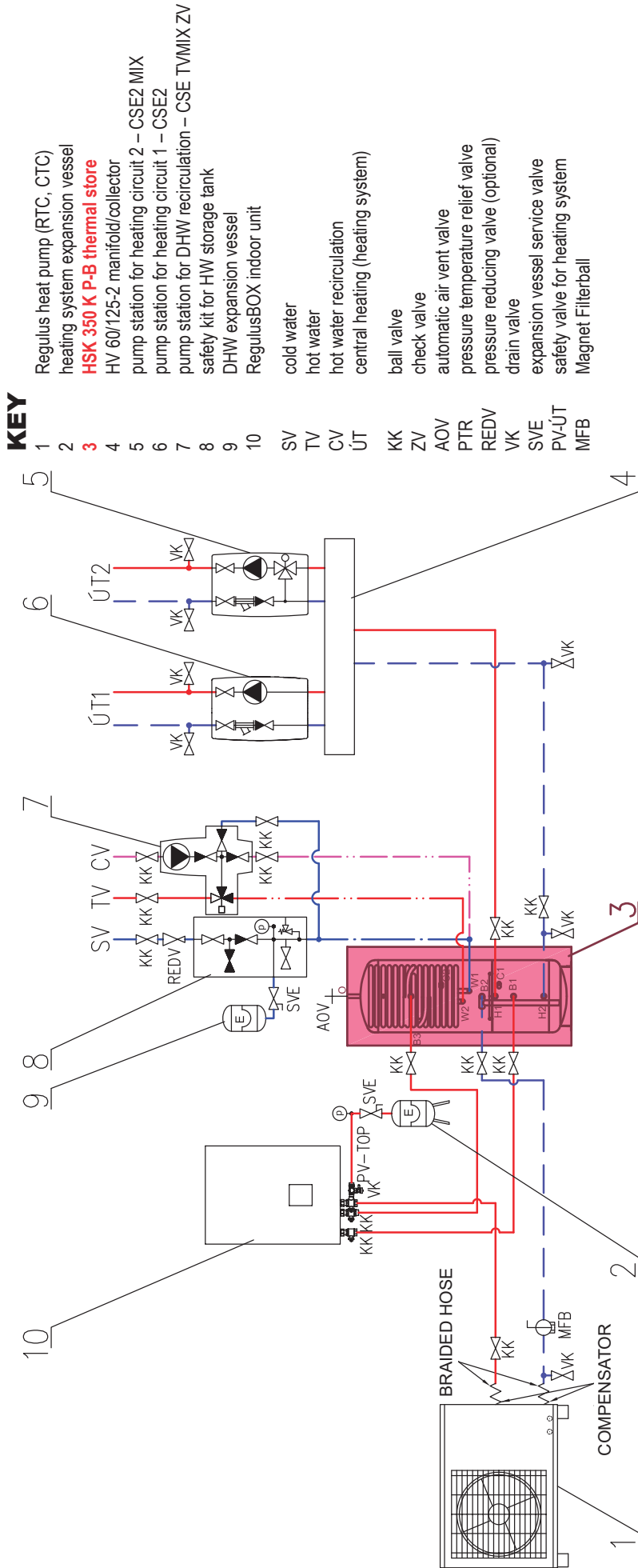
Dimensions			
pos.	description	connection	height [mm]
<b>Heat sources</b>			
B1	Incoming from heat source	G 1" F	390
B2	Return to heat source	G 1" F	630
B3	Incoming from heat source	G 1" F	1170
<b>Heating system</b>			
H1	Flow to heating system	G 1" F	530
H2	Return from heating system	G 1" F	210
<b>DHW heating</b>			
W1	Cold water	G 1" F	725
W2	Return from heating system	G 1" F	775
<b>Control and safety</b>			
C1	Temperature sensor	G 1/2" F	500
C2	Temperature sensor	G 1/2" F	940
T	Thermometer	G 1/2" F	1380
P	Safety valve	G 1/2" F	210
<b>Others</b>			
O	Air release	G 1/2" F	1655

## 4 - Operation

This tank is designed for storing heating water in closed pressure circuits with forced circulation. The stored heating water transfers its heat to domestic hot water via the integrated heat exchanger. Hot water is thus heated in a continuous manner.

The tank is suitable for installations with heat pumps and a RegulusBOX indoor unit.

# 5 - Connection of HSK 350 K P-B to a Heating System



## 6 - Installation and Commissioning

Installation must meet valid rules and may be done only by qualified staff.

**Defects caused by improper installation, use or handling are not covered by warranty.**

After the tank is installed and connected to an existing heating system, it is recommended to clean the entire heating system using a suitable cleaning agent, e.g. MR-501/R.

Anti-corrosion protective liquid should be also used, e.g. MR-501/F.

### 6.1 - Connection to heat sources

Place the tank on the floor and level it. Fit the insulation, see Installing Insulation on the Tank. Connect the heating system according to the diagram of recommended connection - see Chap. 5. Install a drain valve at the lowest point of the tank. Install an air vent valve at the highest point of the system. Insulate all the connection piping.

### 6.2 - Connection to water mains

DHW piping shall be done according to valid rules. The connections to the tank including the location of components is shown in the recommended connection diagram in chapter 5. Installation of a pressure reducing valve on the tank inlet is recommended. For water mains pressure above 6 bar a pressure reducing valve is necessary. To prevent water loss, we recommend installing an expansion vessel at the cold water inlet with a minimum volume of 4% of the total volume of water in the DHW piping, including heat exchangers, circulation pipes, etc. (usually 8 l). Should the water be too hard, install a water softener before the tank. In case the water contains mechanical impurities, install a filter.

### Table of limit values for total dissolved solids in hot water

Description	pH	Total dissolved solids (TDS)	Ca	Chlorides	Mg	Na	Fe
max. value	6,5 - 9,5	600 mg/l	40 mg/l	100 mg/l	20 mg/l	200 mg/l	0,2 mg/l

### 6.3 - Commissioning

Ground the tank before commissioning.

The tank shall be filled up together with the heating system, respecting valid standards and rules. In order to minimize corrosion, special additives for heating systems should be used. The quality of heating water depends on the quality of filling water at commissioning, on the top-up water and on the frequency of topping up. This has a strong influence on the lifetime of heating systems. Poor quality of heating water may cause problems like corrosion or incrustation, esp. on heat transfer surfaces.

**Quality of DHW shall meet the conditions shown in the Table of limit values for total dissolved solids in hot water on this page.**

Fill the heating circuits with the appropriate fluids and air-bleed the entire system. Check all connections for leaks and verify the system pressure. Set the heating controller in compliance with the documentation and manufacturer's recommendations. Check regularly the proper function of all control and adjustment elements.

## 7 - Installing Insulation on the Tank

### Product description

Thermal insulation is a part of thermal stores, preventing heat loss. For easier handling, the insulation shall not be fitted on the tank until it reaches its definite place of installation.

### Warning

Insulation installation shall be done in two persons. Do not use any tools for installation. Keep away from open fire.

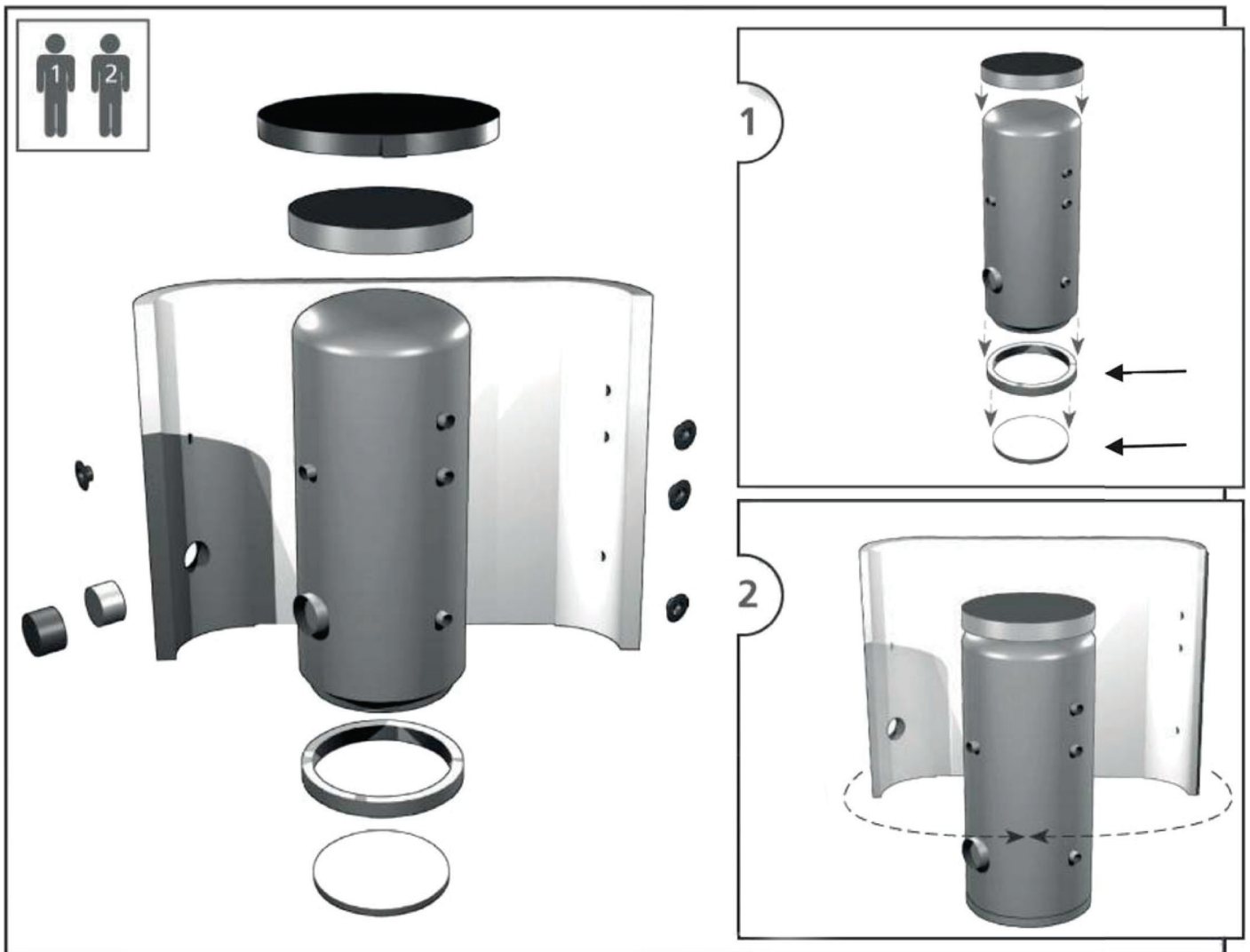
### Installing Insulation

1. Fix the tank following installation instructions.
2. Wrap the insulation around the tank carefully. Check that the insulation adheres to its body perfectly. This can be reached by rubbing and patting the insulation by hand from its center evenly in both directions until the insulation adheres to the tank's surface completely and no bubbles are left.
3. Use the holes for connections as a rest during the insulation installation.
4. At least one person presses the insulation to the tank, pulling both ends together. The other person closes the insulation lock from the side.
5. Put on the upper insulation and cover.
6. Push on the covering plastic rosettes depending on the size of connections.
7. Finish the tank installation in compliance with the respective instructions and valid standards and rules.

### Warranty on insulation

- Warranty shall become null and void if:
  - the procedure described in the Installation Manual was not respected
  - the product was used for other purposes than intended.
- Warranty does not cover:
  - usual wear and tear,
  - damage caused by fire, water, electricity or a natural disaster,

- defects caused by failure to use the product in compliance with its intended purpose, by improper use and insufficient maintenance,
- defects caused by mechanical damage to the product,
- defects caused by tampering or incompetent repair.



## 8 - Maintenance

Clean the exterior of the tank with a soft cloth and a mild detergent. Never use abrasive cleaners or solvents. Check all connections for leaks.

## 9 - Disposal

Packaging shall be disposed of in compliance with the valid rules. When the product reaches the end of its life, it shall not be disposed of as household waste. It shall be dropped off at a Local Waste Recycling Center. Insulation shall be recycled as plastic and the steel vessel as scrap iron.

## 10 - Warranty

This product is covered by warranty under conditions specified in this Manual and the respective Warranty Certificate. The Warranty Certificate is an integral part of supply of this Thermal Store.